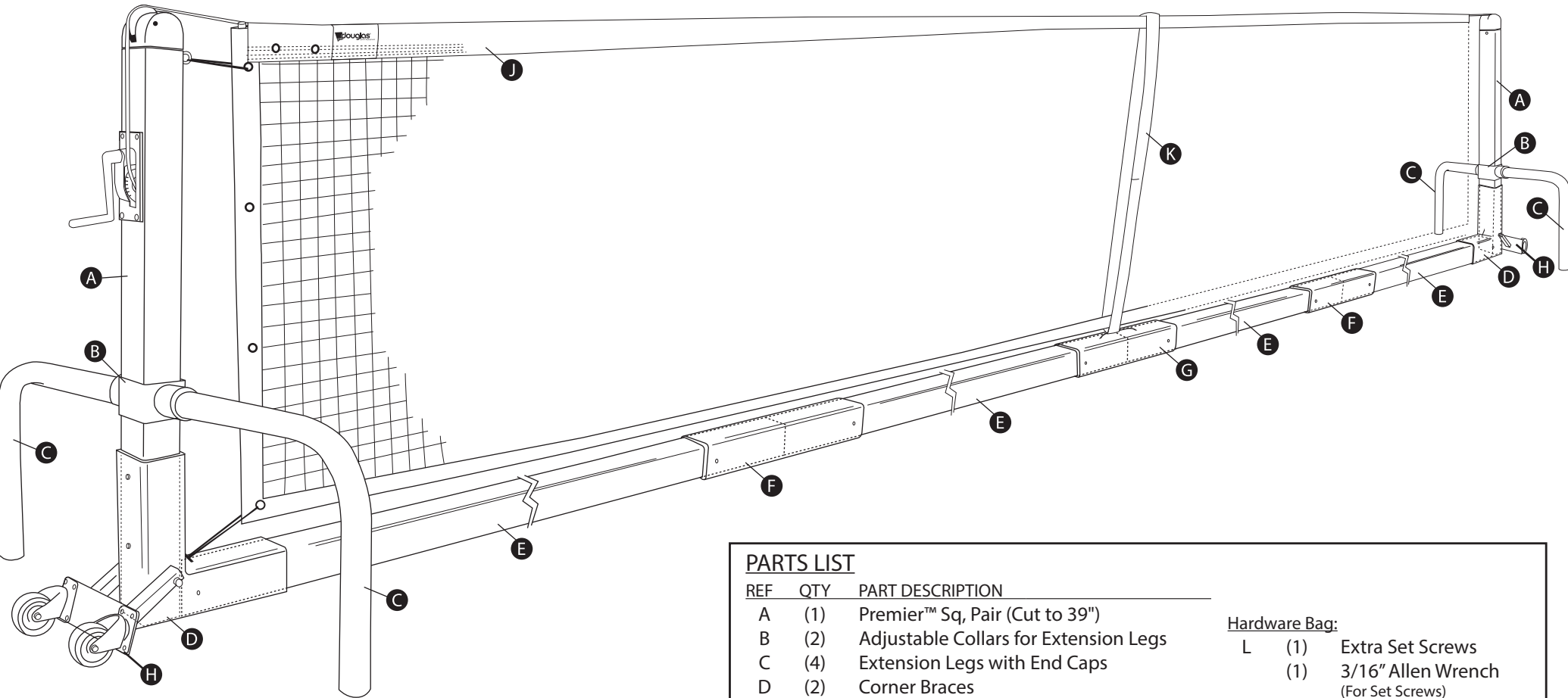


Douglas® PPS-42SQ
Premier™ Portable Tennis, 42" x 42'

Item # 63100



PARTS LIST

REF	QTY	PART DESCRIPTION
A	(1)	Premier™ Sq, Pair (Cut to 39")
B	(2)	Adjustable Collars for Extension Legs
C	(4)	Extension Legs with End Caps
D	(2)	Corner Braces
E	(4)	3" Square x 10'6" Base Frame
F	(2)	Coupler Base Frames
G	(1)	Center Coupler Base Frame
H	(2)	End Caster Assemblies
I	(1)	Center Caster Assembly Cart (Not shown)
J	(1)	Tennis Net (3'2"H x 41'9"L)
K	(1)	Velcro Center Strap

Hardware Bag:
L (1) Extra Set Screws
(1) 3/16" Allen Wrench
(For Set Screws)

Inside Take-up Post:
(1) Hardware Handle
(4) Eye bolts

TOOLS NEEDED (NOT PROVIDED)
9/16 Wrench or Socket
Tape Measure



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FRAME INSTALLATION

STEP 1

Lay out all parts as shown in the drawing.

STEP 2

Insert the vertical end posts (Ref. A) into the corner braces (Ref. D). The vertical end posts should drop all the way to ground level inside the corner brace.

STEP 3

With a 9/16 wrench, attach and secure end caster assemblies (Ref. H) to the corner braces (Ref. D) and the center caster assembly (Ref. I) to the center coupler (Ref. G).

STEPS 4 & 5

STEP 4

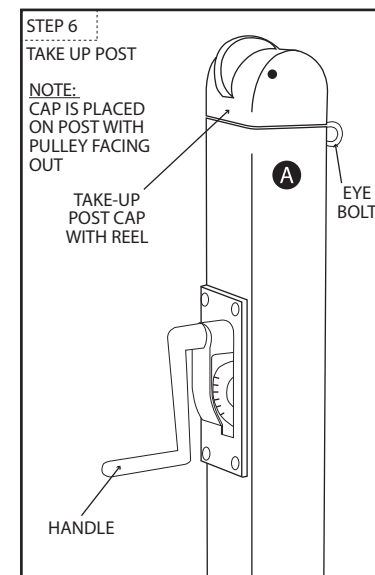
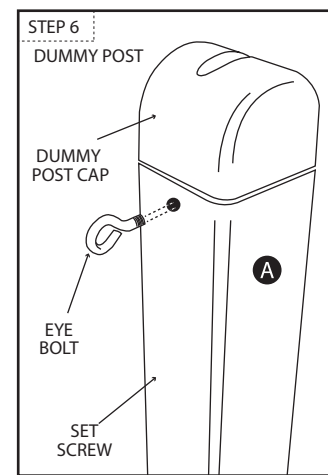
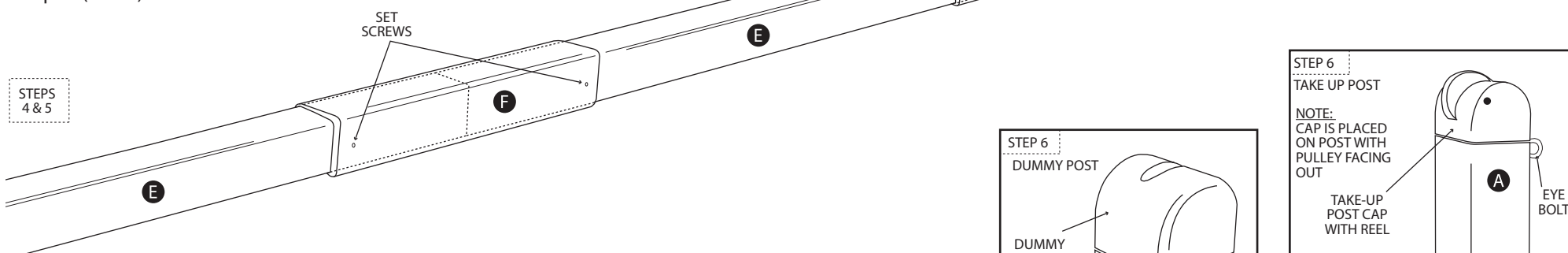
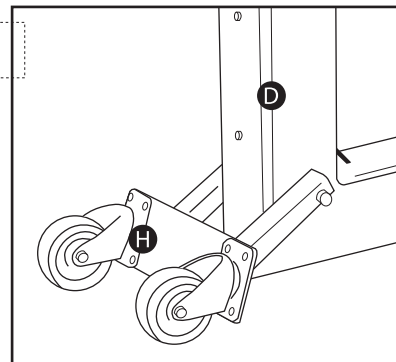
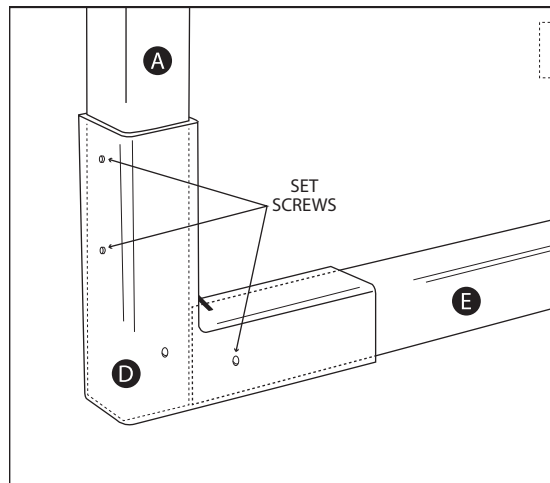
Assemble the bottom frame by sliding together all (4) bottom frame pieces (Ref. E) using coupler pieces (Ref. F, G) in the layout as shown in the drawing. There should be no gaps between the bottom pieces. The full length should be 42' once assembled. (Inside of post to inside of post)

STEP 5

Tighten all pre-attached set screws with provided Allen wrench to secure the framework into place. (Extra set screws are included in the hardware bag in case any are missing from the frame)

STEP 6

Screw the (2) provided eye bolts into the threaded hole at the top of each vertical post. Note: The eye bolts and handle are located in a bag inside the take-up post. ** (2) Extra eye bolts are included.



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NET INSTALLATION:

STEP 1

On the Dummy post, Attach the "Loop" end of the cable to the hook.
NOTE: Hold the cable's opposite "cut end" so it doesn't get pulled into the net headband.

STEP 2

On the Take-up Post, bring the cable over the pulley on top of the post, down the side, and insert the cut end into the gear hole. Use the provided chrome handle to start cranking the net up.

STEP 3

Insert provided dowels through the end side tapes of the net.

STEP 4

Use (4) total tie raps to attach the top of the net to the eye bolts and the bottom of the net to the corner bars on the bottom of the frame.
Note: Optional lacing cord is provided if desired instead of tie raps.

STEP 5

Install the center strap over the net and secure it to the center coupler (Ref. G).
NOTE: The chrome loop snap is pre-installed on the strap, but it should be removed prior to installation, as attaching directly to the coupler looks cleaner. Adjust the strap so that the center of the net sits at 36".

